

**Steel Construction Certification Scheme Limited**

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www.steelcertification.co.uk

Welding Certificate

2273 – CPR – 0182 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 - CPR - 0182.

This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc.) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020

Manufacturer	Kiernan Structural Steel Ltd (KSSL)
Facilities of the Manufacturer	Carriglas, Longford, Co Longford, Republic of Ireland Premier House, Waterloo Road, Llandrindod Wells, Wales, LD1 6BH
Standard	BS EN 1090-2: 2018
Execution Class	up to EXC 4 according to BS EN 1090-2:2018
Welding Process(es)	111 – MMA manual metal arc welding 135 – MAG welding with solid wire electrode 138 – MAG welding with metal cored electrode 783 – drawn arc stud welding with ceramic ferrule
Base Material(s)	Up to and including S355J2 according to BS EN 10025-2 S355J2H according to BS EN 10210-1 & according to BS EN 10219-1 S460M BS 4449:2016: B500B Re-Bar
Responsible Welding Coordinator	Tom Cosgrove – IWE (up to and including EXC 4)
Alternate	John Kiernan - BCSA course (up to and including EXC 2) Niall Donnelly – Competency assessed by SCCS (up to EXC 2) Gareth Barr – Competency assessed by SCCS (up to EXC 2) Lee Howard - Competency assessed by SCCS (up to EXC 2)
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 implemented.
Date of first issue	June 2014
Date of this issue	28 April 2024
Date of expiry	27 April 2027
Validity Period	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk

Chairman:
Dr S Pike
MIMMM C.Eng



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Director of Certification:
SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI