

**BS EN ISO 9001:2015
and National Highways Sector Scheme 20 Schedule**

Kiernan Structural Steel Ltd (KSSL)
Carriglas, Longford, Co Longford, Republic of Ireland

Building Categories – Workshop and Site

- E** Large span portals (over 30m)
- F** Medium/small span portals (up to 30m) and low rise buildings (up to 4 storeys)
- G** Medium rise buildings (from 5 to 15 storeys)
- H** Large span trusswork (over 20m)
- J** Tubular steelwork where tubular construction forms a major part of the structure
- K** Towers and masts
- L** Architectural steelwork for staircases, balconies, canopies etc
- M** Frames for machinery, supports for plant and conveyors
- N** Large grandstands and stadia (over 5000 persons)
- R** Refurbishment
- S** Lighter fabrications including fire escapes, ladders and catwalks

Bridgework Subcategories – Workshop and Site

- TW** Bridges made principally from trusswork
- RF** Bridge refurbishment
- FG** Footbridges and sign gantries
- AS** Ancillary structures in steel associated with bridge, footbridges or sign gantries (e.g. grillages, purpose-made temporary works)

Base Material(s)	S355J2 according to BS EN 10025-2 S355J2H according to BS EN 10210-1 & BS EN 10219-1
Execution Class	up to EXC 4 according to BS EN 1090-2:2008+A1:2011
Welding Process(es)	135 – MAG welding with solid wire electrode
Responsible Welding Coordinator	Gerry McCarthy (IWE)
Alternate	John Kiernan (RWC)
Level 3 Bolting Co-ordinator(s):	John Kiernan

Certificate number: 20 – 234
Initial registration: April 2015
Latest issue: 04 May 2018
Expiry date: 03 May 2021

To confirm the validity of this certificate, please click on the following link www.steelcertification.co.uk



Chairman:
Dr S Pike
MIMMM C.Eng



Scheme Manager:
SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOSH ACQI