



**Steel Construction Certification Scheme Limited**  
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## Welding Certificate

**2273 – CPR – 0182 – WC**

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:  
This Welding Certificate is an annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0182.  
This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

**Manufacturer** **Kiernan Structural Steel Ltd (KSSL)**

**Facilities of the Manufacturer:** Carriglas, Longford, Co Longford, Republic of Ireland

**Standard** BS EN 1090-2: 2008 + A1:2011

**Execution Class** up to EXC 4 according BS EN 1090-2:2008+A1:2011

**Welding Process(es)** 135 – MAG welding with solid wire electrode

**Base Material(s)** S355J2 according to BS EN 10025-2  
S355J2H according to BS EN 10210-1 & BS EN 10219-1

**Responsible Welding Coordinator** Gerry McCarthy (IWE)

**Alternate** John Kiernan (RWC)

**Attestation** This certificate attests that all procedures for the execution and surveillance of welding works in connection with **BS EN 1090-1:2009+A1:2011** are implemented.

**Date of first issue** June 2014

**Date of this issue** 24 April 2015

**Date of next Surveillance** by 23 April 2016

**Validity Period** This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

**Chairman:**  
D Woodward

**Scheme Manager:**  
Stephen Blackman