



Welding Quality Management System Schedule

Kiernan Structural Steel Ltd (KSSL)

Carriglas, Longford, Co Longford, Republic of Ireland
Premier House, Waterloo Road, Llandrindod Wells, Powys, Wales, LD1
6BH

Product Standards	BS EN 1090-2:2018+A1:2024, BS EN 5950-1:2000, Eurocode 1991, Eurocode 1993 and client specifications as applicable.
Welding and Inspection Standards	BS EN ISO 15614-1:2017 + A1:2019, BS EN ISO 5817:2023, BS EN ISO 9606- 1:2017, BS EN ISO 9606-4:1999, BS EN 1090-2:2018+A1:2024 and application standards as applicable.
Welding Process(es)	111 – MMA manual metal arc welding 135 – MAG welding with solid wire electrode 138 – MAG welding with metal cored electrode 783 – drawn arc stud welding with ceramic ferrule
Base Material(s)	Up to and including S355J2 according to BS EN 10025-2 S355J2H according to BS EN 10210-1 & to BS EN 10219-1 S460M BS 4449:2016: B500B Re-Bar
Responsible Welding Coordinator(s)	Tom Cosgrove – IWE (up to and including EXC 4)
Alternate	John Kiernan - BCSA course (up to and including EXC 2) Niall Donnelly – Competency assessed by SCCS (up to EXC 2) Gareth Barr – Competency assessed by SCCS (up to EXC 2) Lee Howard - Competency assessed by SCCS (up to EXC 2) Louis Watt - Competency assessed by SCCS (up to EXC 2) Ben Mills - Competency assessed by SCCS (up to EXC 2)

Certificate number: **W 234**
Initial registration: **March 2020**
Latest issue: **20 March 2026**
Expiry date: **23 March 2029**

Chairman: Dr S Pike



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