



Steel Construction Certification Scheme Limited

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## Welding Certificate

### 2273 – CPR – 0182 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:  
This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 - CPR - 0182.  
This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc.) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020

<b>Manufacturer</b>	<b>Kiernan Structural Steel Ltd (KSSL)</b>
<b>Facilities of the Manufacturer</b>	Carriglas, Longford, Co Longford, Republic of Ireland Waterloo Road, Premier House, Llandrindod Wells, Wales, LD1 6BH
<b>Standard</b>	<b>BS EN 1090-2: 2018</b>
<b>Execution Class</b>	up to <b>EXC 4</b> according to BS EN 1090-2:2018
<b>Welding Process(es)</b>	111 – MMA manual metal arc welding 135 – MAG welding with solid wire electrode 783 – drawn arc stud welding with ceramic ferrule 138 – MAG for robotic welder
<b>Base Material(s)</b>	Up to and including S355J2 according to BS EN 10025-2:2019 S355J2H according to BS EN 10210-1:2006 S355J2H according to BS EN 10219-1:2006 S460M BS 4449:2016: B500B Re-Bar
<b>Responsible Welding Coordinator</b>	Gerry McCarthy – IWE (up to EXC 4)
<b>Alternate</b>	John Kiernan – BCSA course (up to EXC2) Niall Donnelly – Competency assessed by SCCS (up to EXC 2) Lee Howard - Competency assessed by SCCS (up to EXC 2)
<b>Attestation</b>	This certificate attests that all procedures for the execution and surveillance of welding works in connection with <b>BS EN 1090-1:2009+A1:2011</b> implemented.
<b>Date of first issue</b>	<b>June 2014</b>
<b>Date of this issue</b>	<b>10 May 2022</b>
<b>Date of expiry</b>	<b>03 May 2024</b>
<b>Validity Period</b>	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at [www.steelcertification.co.uk](http://www.steelcertification.co.uk)

**Chairman:**  
Dr S Pike  
MIMMM C.Eng

**Director of Certification:**  
SL Blackman  
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI