

Welding Quality Management System

Schedule

Kiernan Structural Steel Ltd (KSSL)

Carriglas, Longford, Co Longford, Republic of Ireland

Product Standards	BS EN ISO 3834-3:2005, BS 5950-1:2000, Eurocode 1991, Eurocode 1993 and client specifications as applicable.
Welding and Inspection Standards	BS EN ISO 15614-1:2017, ISO 5817:2014, ISO 9606-1:2017, BS EN1090-2:2018 and application standards as applicable.
Welding Process(es)	135 – MAG (Metal Active Gas) Welding 783- Drawn arc stud welding
Base Material(s)	Up to and including S355J2+N according to BS EN 10025-2:2004
Responsible Welding Coordinator	Gerry McCarthy- IWE (up to and including EXC 4)
Alternate	John Kiernan – BCSA course (up to and including EXC 2) Niall Donnelly= competency assessed (up to and including EXC 2)

Certificate number: W 234

Initial registration: March 2020

Latest issue: 31 March 2020

Expiry date: 30 March 2023

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk



Chairman:
Dr S Pike
MIMMM C.Eng



Director of Certification:
SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOSH ACQI