

WELDING CERTIFICATE

0050 - CPR - 1186

In compliance with EN 1090-1:2009+A1:2011, Table B.1, the following has been stated:

This Welding Certificate is an annex to the Certificate of Conformity of Factory Production Control (FPC) 0050-CPR-1186. This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Construction Products Regulation (CPR).

Manufacturar	Kingan Church and Charl (Malas) Ltd
Manufacturer	Kiernan Structural Steel (Wales) Ltd
Address	Waterloo Road, Llandrindod Wells, Powys,
	Wales, UK. LD1 6BH
Standard	EN1090-1:2009+A1:2011
Execution Class	EXC 4
Welding Process(es)	MAG 135
	783 Drawn Arc stud welding
	111 (MMA)
Base Material (s)	S355J2
	S355J2H
	S460M
Responsible Welding	Up to Exec Class 2:
Coordinators	Lee Howard
	Jerry Donnelly
	Exec Class 3 and 4:
	Gerry McCarthy

This certificate attests that all provisions concerning the execution and surveillance of welding works are implemented.

This certificate was first issued on 29/11/2022 and remains valid as long as the conditions laid down in the harmonised technical specification in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

Signed:

File no: 1.144.223 Approval Date: 29/11/2022 Last amended Date: 13/10/2023 Expiry Date: 28/11/2024

Kevin D Mullaney - Head of Certification Services

Issued By: NSAI, 1 Swift Square, Northwood Business Park, Santry, Dublin 9.