

WELDING CERTIFICATE

0050 - CPR - 0896

In compliance with EN 1090-1:2009+A1:2011, Table B.1, the following has been stated:

This Welding Certificate is an annex to the Certificate of Conformity of Factory Production Control (FPC) 0050-CPR-0896. This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Construction Products Regulation (CPR).

Manufacturer	Kiernan Structural Steel Ltd
Address	Carrigglas
	Longford
	Co. Longford
	N39VN23
Standard	EN1090-1:2009+A1:2011
Execution Class	EXC 4
Welding Process(es)	MAG 135
	783 Drawn Arc Stud Welding
	111 (MMA)
Base Material (s)	S355J2
	S355J2H
	S460M
Responsible Welding	Up to Exec Class 2: John Kiernan
Coordinators	Niall Donnelly
	Exec Class 3 and 4: Gerry McCarthy

This certificate attests that all provisions concerning the execution and surveillance of welding works are implemented.

This certificate was first issued on 05/03/2019 and remains valid as long as the conditions laid down in the harmonised technical specification in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

Signed:

IVAB NAB COMMITTE CENTRACTION OF COLUMN STORY (1997)

Seán Balfe - Director of Sustainability & the Built Environment

File no: 1.144.148

Approval Date: 05/03/2019 **Last amended Date:** 28/02/2023 **Expiry Date:** 04/03/2024

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