



# NSAI

## WELDING CERTIFICATE

**0050 - CPR - 0896**

In compliance with EN 1090-1:2009+A1:2011, Table B.1, the following has been stated:

This Welding Certificate is an annex to the Certificate of Conformity of Factory Production Control (FPC) 0050-CPR-0896. This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Construction Products Regulation (CPR).

|                                         |                                                                        |
|-----------------------------------------|------------------------------------------------------------------------|
| <b>Manufacturer</b>                     | Kiernan Structural Steel Ltd                                           |
| <b>Address</b>                          | Carrigglas                                                             |
|                                         | Longford                                                               |
|                                         | Co. Longford                                                           |
|                                         | N39VN23                                                                |
| <b>Standard</b>                         | EN1090-1:2009+A1:2011                                                  |
| <b>Execution Class</b>                  | EXC 4                                                                  |
| <b>Welding Process(es)</b>              | MAG 135<br>783 Drawn Arc Stud Welding<br>111 (MMA)                     |
| <b>Base Material (s)</b>                | S355J2<br>S355J2H<br>S460M                                             |
| <b>Responsible Welding Coordinators</b> | Up to Exec Class 2: John Kiernan<br>Exec Class 3 and 4: Gerry McCarthy |

**This certificate attests that all provisions concerning the execution and surveillance of welding works are implemented.**

This certificate was first issued on 05/03/2019 and remains valid as long as the conditions laid down in the harmonised technical specification in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

**File no:** 1.144.148  
**Approval Date:** 05/03/2019  
**Last amended Date:** 20/02/2020  
**Expiry Date:** 04/03/2021

**Signed:**

Seán Balfe – Director of Sustainability & the Built Environment

Issued By : NSAI, 1 Swift Square, Northwood Business Park, Santry, Dublin 9.